

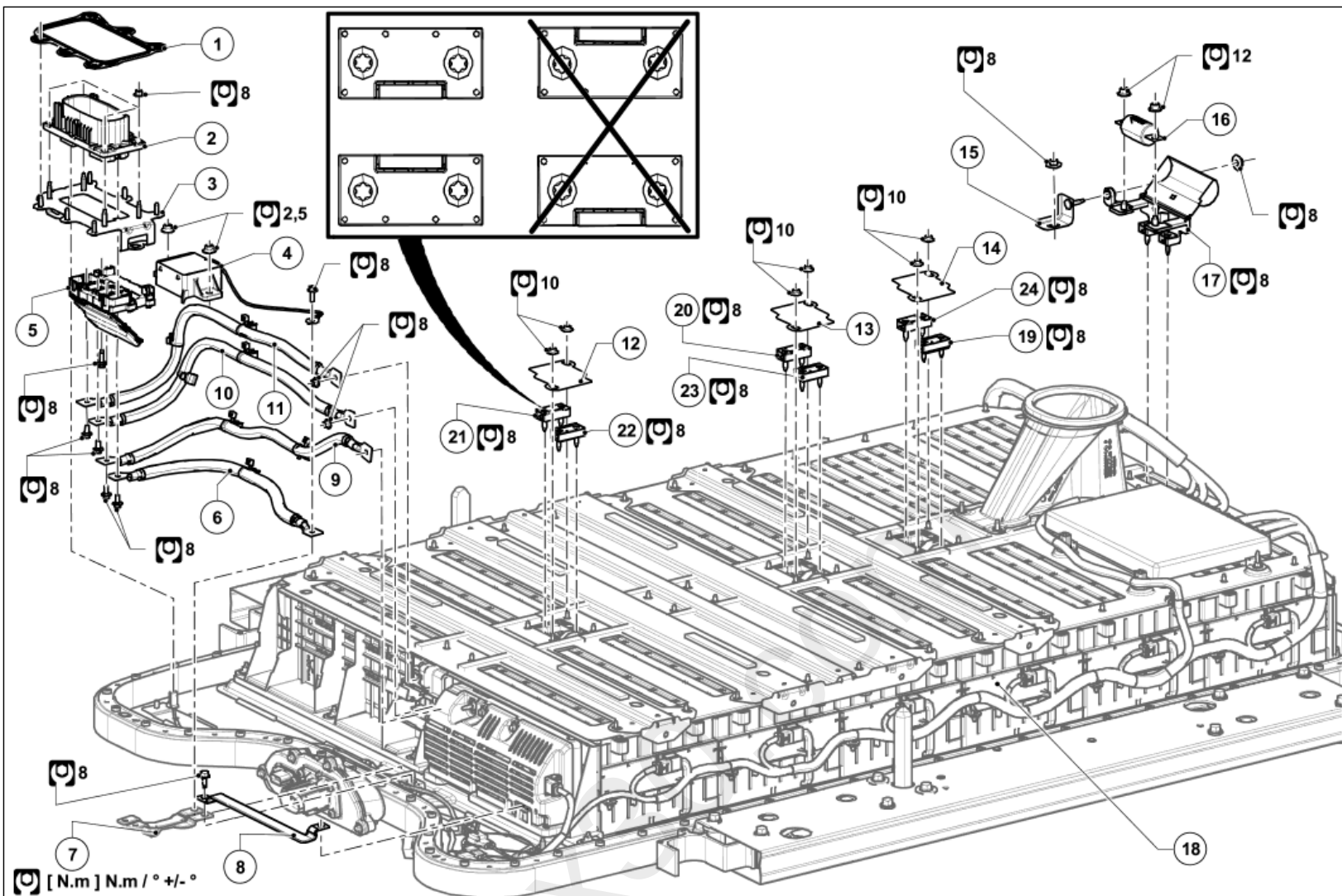


Illustration key: Description .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Seal between upper cover and safety device switch	
2	Safety device switch socket	(see 19E, Traction battery, Cutoff device socket of the traction battery : Removal - Refitting)
3	Safety device switch socket mount	
4	Electronic filter	(see 19E, Traction battery, Traction battery electronic filter : Removal - Refitting)
5	Safety device switch socket rear cover	
6	Power wire #4	
7	Coupled bus bar	
8	Bus bar	
9	Power wire #3	
10	Power wire #2	
11	Power wire #1	
12	Jumper connection cover	
13	Jumper connection cover	
14	Jumper connection cover	
15	Fuse between stacks mount tab	
16	Fuse between stacks	(see 19E, Traction battery, Traction battery internal fuses : Removal - Refitting)
17	Fuse between stacks mount	
18	Modules stacks	
19	Jumper connection	
20	Jumper connection	
21	Jumper connection	
22	Jumper connection	
23	Jumper connection	
24	Jumper connection	

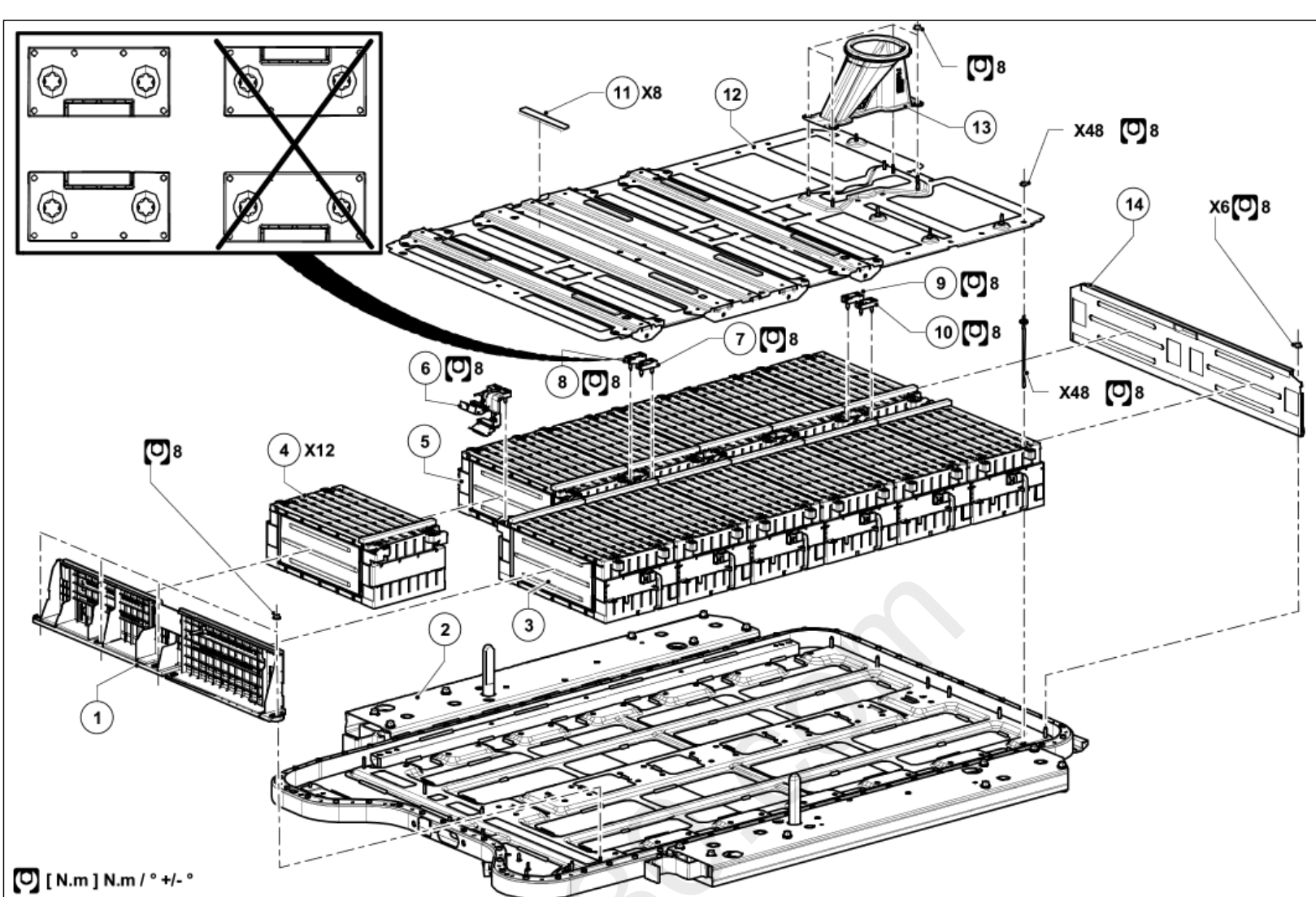


Illustration key: [Description](#) .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Front end plate	
2	Lower cover	(see 19E, Traction battery, Traction battery lower cover : Removal - Refitting)
3	Modules stack	(see 19E, Traction battery, Traction battery module : Removal - Refitting)
4	Module	(see 19E, Traction battery, Traction battery module : Removal - Refitting)
5	Modules stack	(see 19E, Traction battery, Traction battery module : Removal - Refitting)
6	Bus bar	
7	Jumper connection	
8	Jumper connection	
9	Jumper connection	
10	Jumper connection	
11	retaining shock plate foam	
12	Retaining shock plate	
13	Air inlet duct	
14	Rear end plate	

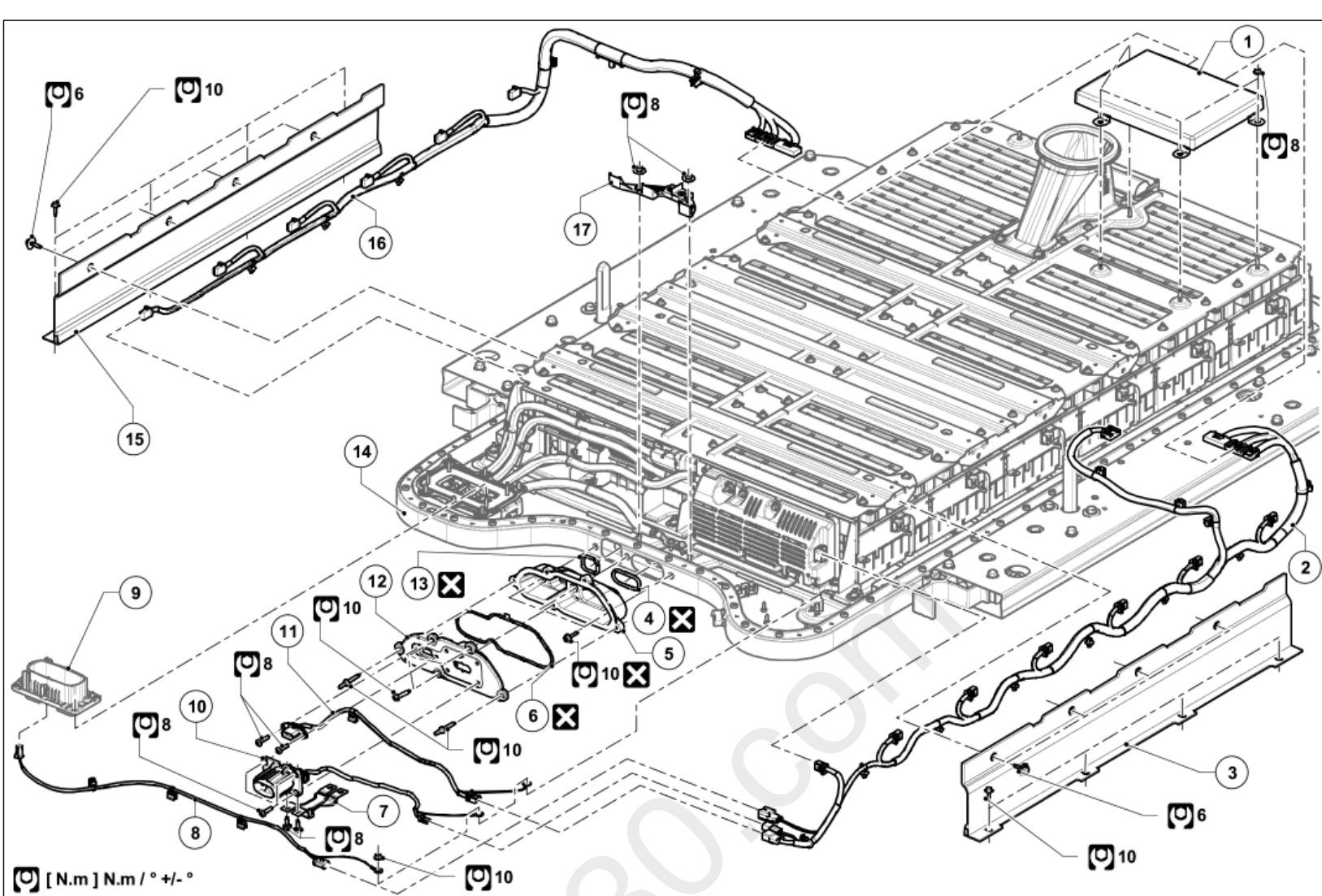


Illustration key: [Description](#) .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Computer	(see 19E, Traction battery, Traction battery computer: Removal - Refitting)
2	Traction battery internal low voltage left wiring	(see 19E, Traction battery, Traction battery internal low voltage wiring : Removal - Refitting)
3	Internal retaining shock left pillar	
4	Seal between connectors support and lower cover	
5	connectors support	
6	Seal between connectors support plate and connectors support	(see 19E, Traction battery, Traction battery high voltage connector : Removal - Refitting)
7	Coupled bus bar	
8	Safety device switch socket interlock wire	
9	Safety device switch socket	
10	High voltage connector	(see 19E, Traction battery, Traction battery high voltage connector : Removal - Refitting)
11	Low voltage connector wiring	(see 19E, Traction battery, Traction battery low voltage connector : Removal - Refitting)
12	Connectors support plate	
13	Seal between connectors support and lower cover	
14	Lower cover	(see 19E, Traction battery, Traction battery lower cover : Removal - Refitting)
15	Internal retaining shock right pillar	
16	Traction battery internal low voltage right wiring	(see 19E, Traction battery, Traction battery internal low voltage wiring : Removal - Refitting)
17	Insulating support	

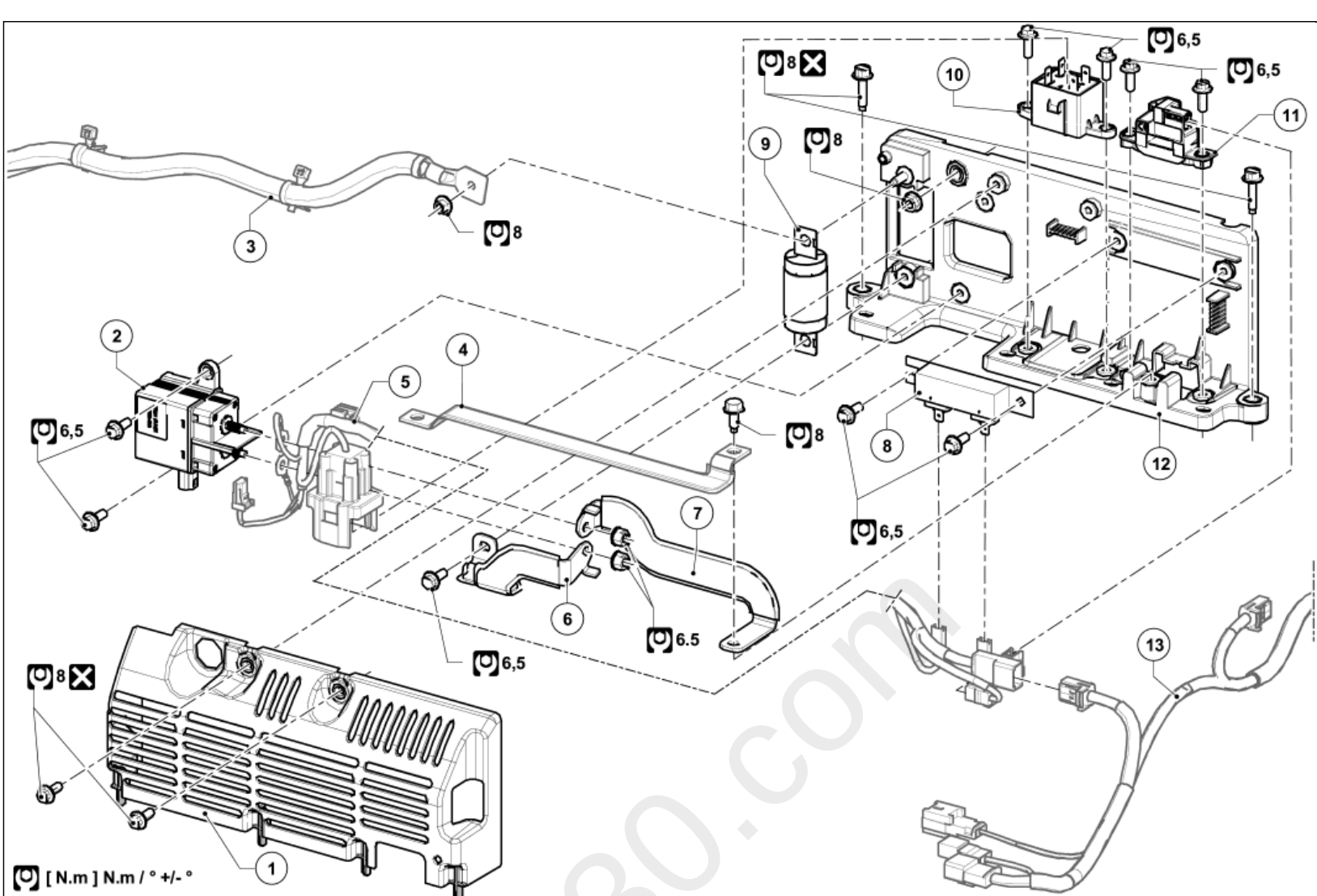
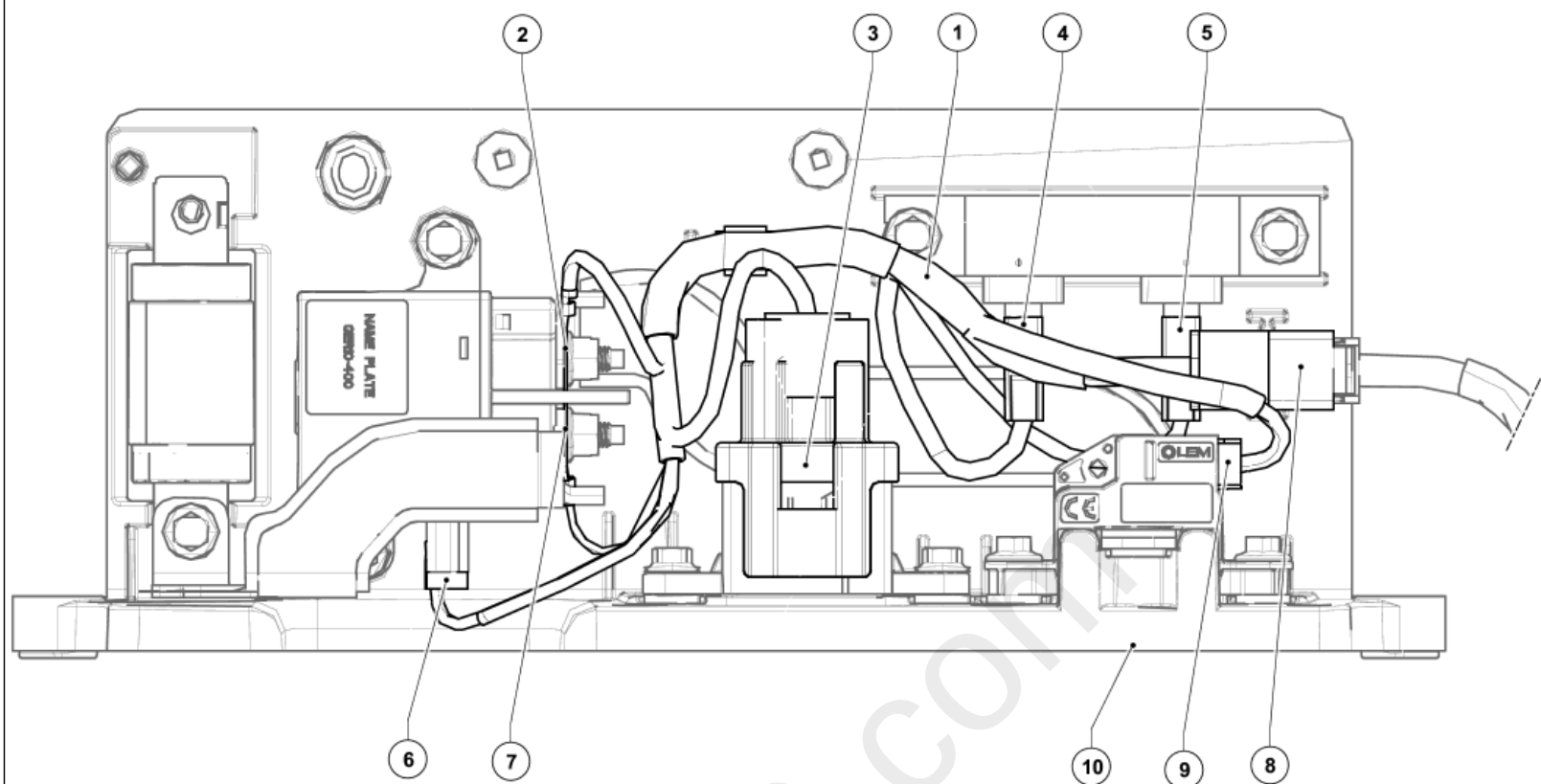


Illustration key: Description .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Internal junction box cover	
2	Main relay	(see 19E, Traction battery, Traction battery internal relays : Removal - Refitting)
3	Power wire #3	
4	Bus bar	
5	Internal junction box wiring	
6	Bus bar	
7	Bus bar	
8	Precharge resistor	(see 19E, Traction battery, Traction battery internal resistor : Removal - Refitting)
9	Main fuse	(see 19E, Traction battery, Traction battery internal fuses : Removal - Refitting)
10	Precharge relay	(see 19E, Traction battery, Traction battery internal relays : Removal - Refitting)
11	Current sensor	(see 19E, Traction battery, Traction battery internal current sensor : Removal - Refitting)
12	Internal junction box plate	
13	Traction battery internal low voltage left wiring	



 [N.m] N.m / ° +/- °

Illustration key: [Description](#) .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Internal junction box wiring	
2	Main relay upper terminal lug	
3	Precharge relay connector	
4	Precharge resistor terminals	
5	Precharge resistor terminals	
6	Main relay connector	
7	Main relay lower terminal lug	
8	Internal junction box wiring connector	
9	Current sensor connector	
10	Internal junction box plate	(see 19E, Traction battery, Traction battery internal junction box: Removal - Refitting)



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